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LD 11358

METHOD FOR MANUFACTURING A LAMP ELECTRODE

ABSTRACT OF THE DISCLOSURE

An electrode E is manufactured through a series of steps that lend themselves to implementation on a machine tool. Electrode components 100, 158, 190 are joined or welded to other electrode components 62, 100, 158 and then cut to length from a continuous supply of material. Windings of a coil 170 with a relatively narrow inner diameter 174 are opened in a rotating step so that the coil can tightly engage a component 158 having a larger outer diameter 178.